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SAFETY DATA SHEET

1. IDENTIFICATION OF THE SUBSTANCE/ MIXTURE AND OF THE COMPANY/ UNDERTAKING

Product Name: UV CURE Yellow Ink

<u>Product #</u> : SB.UV17.4000

Material Uses : Ink for use in an ink jet process.

Manufacturer : STS Inks LLC., 8300 Congress Ave., Boca Raton, FL 33487

Phone: 561-999-8818 Fax: 561-999-8828 Emergency: 561-419-7111

www.stsrefill.com

2. HAZARD IDENTIFICATION

Signal Word: WARNING

Classifications: Respiratory or skin sensitization.(Category 1)

Acute aquatic toxicity. (Category 2) Acute oral toxicity. (Category 4)

Labeling:



Symbol(s):

Sensitizer

Hazard Statements:

H302: Harmful if swallowed.

H317: May cause allergic skin reaction.

H401: Toxic to aquatic life.

Precautionary Statements:

PREVENTION:

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P270: Do not eat, drink or smoke when using this product.

P264: Wash hands thoroughly after handling.

P280: Wear protective gloves.

P261: Avoid breathing dust/fume/gas/mist/vapors/spray.

P273: Avoid release to the environment.

RESPONSE:

P301+P312+P330: IF SWALLOWED: Call a POISON CENTER or doctor/physician if you feel unwell. Rinse mouth.

P302+P352: IF ON SKIN: Wash with plenty of soap and water.

P333+P313: If skin irritation or rash occurs, seek medical attention.

P321: Specific treat(see section on the first aid.

P363: Wash contaminated clothing before reuse.

DISPOSAL:

P501: Dipose of contents/container to an approved wate disposal plant.

3. COMPOSITION/INFORMATION ON INGREDIENTS

<u>CAS Number</u>	Percent (%)	<u>Chemical Name</u>
1) Trade Secret	1-70	Acrylates
2) Trade Secret	1-5	Proprietary Pigment
3) 2235-00-9	1-15	2H-Azepin-2-one
4) 71868-10-5	1-10	Aromatic Ketone
5) N230*	1-5	1,4 Butanediol Divinyl Ether

4. FIRST AID MEASURES

Inhalation : If inhaled move to fresh air. IRespiratory irritation may occur, if

symptoms develop seek medical attention. If not breathing, give artificial

respiration preferably mouth to mouth.

: Give two glasses of water and monitor closely. Call a poison control center, emergency room, or physician before trying to nduce vomiting.

center, emergency room, or physician before trying to nduce vomiting. Never give anything by mouth to an unconscious person. Get medical

attention if symptoms appear.

: In case of contact, immediately flush skin with plenty of water while removing contaminated clothes and shoes. Wash clothing before reuse.

Get medical attention if symptoms appear.

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Eye Contact : Do not rub eyes. In case of contact, immediately flush eyes with plenty

of water for at least 15 minutes. If irritation persists get medical attention.

5. FIRE-FIGHTING MEASURES

Flammable Properties : Flash Point > 214 Deg F **Autoignition Temperature** : No limits available.

Extinguishing Media : Water, CO₂, foam, dry chemical.

Special Fire-fighting Procedures : Fire fighters and others who may be exposed to the

products of combustions should be equipped with NIOSH approved positive pressure self-contained breathing

apparatues and full protective clothing.

Hazardous Combustion

Products

: Subjecting this material to conditions that will cause decomposition may cause hazardous or taoxic substances to

be emitted which may include but is not limited to, CO, NOXs

and the particulate matter.

6. ACCIDENTAL RELEASE MEASURES

Small Spill : Wear P.P.E as recommended in this document. Use spill barriers

to avoid spreading and o block drains. Avoid using water until all liquid material has been absorbed. We recommend PIG LITE DRI, cat litter or pads. Apply and absorbent over the spill and collect. Place in containers or bags for further processing. Non-hazardous waste. Non-RCRA waste. May stain concrete surfaces. Scrub with

soap and water or pressure wash to remove.

Large Spill : Wear P.P.E as recommended in this document. Use spill barriers

to avoid spreading and o block drains. Avoid using water until all liquid material has been absorbed. We recommend PIG LITE DRI, cat litter or pads. Apply and absorbent over the spill and collect. Place in containers or bags for further processing. Non-hazardous waste. Non-RCRA waste. May stain concrete surfaces. Scrub with

soap and water or pressure wash to remove.

Personal Precautions : Use all necessary personal protective equipment.

Environmental Precautions : Do not let product enter drains. Do not flush into surface water

or sanitary sewer systems.

Methods for Cleaning Up : Avoid using water until all liquid material has been absorbed. Use

barriers to avoid spreading and to block drains. Scrub with soap and water or pressure wash to remove. Notify your local water treatment facility if spilled material reaches a sewer. Notify the authorities if the spilled material reaches an open body of water,

stream or river.

7. HANDLING AND STORAGE

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Handling: Protect from freezing. Store in a cool(not above 100F), dry,

well ventilated area. This product contains chemicals that polymerize when exposed to UV light/radiation making them susceptible to hardening. DO not store unused for more than six

months.

Storage : Keep out of the reach of children. Store at room temperature.

Shelf life: minimum 12 months. Avoid freeze and thaw cycles.

Packaging Materials : Use original container.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Airborne Exposure Limits: : No limits are available.

Engineering Controls : A system of local and/or general exhaust is recommended to

keep employee exposures below the airborne exposure limits. Local exhaust ventilation is generally preferred because it can control the emissions of the contaminant at its source, preventing dispersion into the general work area. Please refer to the ACGIH document; Industrial Ventilation: A manual of Recommended

Practices, most recent edition for details.

Personal Protective Eqiupment

Respiratory Protection: Avoid breathing vapor or mist. When established airborne limits are surpassed wear NIOSH/MSHA approved equipment. Determine the appropriate type of equipment for the specific application by consulting the respirator manufacturer. Observe limitations specified by NIOSH/MSHA or the manufacturer. High airborne concentrations may necessitate the use of self-contained breathing apparatus or a supplied air respirator. Respiratory protection programs must be in compliance with 29CFR 1910. 134.

Skin Protection : Wear impervious gloves when handling this material. We recommend nitrile or neoprene or a combination of nitrile over latex. Skin barrier creams are beneficial. Gloves with long cuffs or separate protective arm covers are also recommended.

Eye Protection: Wear a full face shield, chemical splash goggles or safety glasses with side shields when handling any chemical.

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9. PHYSICAL AND CHEMICAL PROPERTIES

Physical State : Liquid Color : Yellow

Odor : Acrylates, characteristic, pungent.

Boiling Point : Not Determined

Melting Point : Not Determined

Freezing Point : No Data Available

Specific Gravity : 1 (Water = 1)

Vapor Density :>3 (Air = 1)

Evaporation Rate : No Data Available

No Data Available

(Butyl Acetate = 1)

Relative Density : No Data Available

Solubility (Water) : 18 g/l

pH : No data Available Flash Point : No Data Available Auto-Ignition : Not Determined

Temperature

Flammable Limits : Not Determined Volatility (w/w) : No Data Available VOC Volatility (w/w) : No Data Available

Less Exempt Volatile

10. STABILITY AND REACTIVITY

Stability : This product is stable under recommended conditions of

storage and use. Product solidifies when exposed to UV light. Do not expose to UV light until ready for curing. Keep

container closed and sealed when not in use.

Conditions to Avoid : Do not store near ammonia, strong acids, strong bases and

oxidizing agents.

Hazardous Decomposition

Products

: Subjecting this material to conditions that will cause decomposition may cause hazardous or toxic substances to be emitted which may include but is not limited to, CO, NOXs

and particulate matter.

Hazardous Polymerization : Will not occur.

11. TOXICOLOGICAL INFORMATION

Serious Eye Damage/Eye

Irritation

: Eye irritant.

Skin Irritant : Skin irritant.

Ingestion: Gastrointestinal irritant.Inhalation: Respiratory tract irritant.

Subchronic : Short term repeated exposure may cause skin sensitization and

allergic reactions.

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Chronic/Carcinogenicity : Chronic toxicity effects unknown. See below information

regarding to carcinogenic classification.

No classification(s).

NTP : No classification(s).

OSHA : No classification(s).

Teratology : Not a suspected teratogen.

Reproduction : Not a suspected reproductive toxin.

Mutagenicity : Not a suspected mutagen.

Acute Toxicity : Overexposure may cause mild irritation of eyes.

Overexposure of the skin may cause irritation,

redness, burning and skin sensitization.

Breathing mist or vapors may cause repiratory tract irritation.

Acute Toxicity Estimates:

Acute Oral Toxicity : LD50: 2026 mg/kg(male rat)

: 1790 mg/kg(female rat)

Method: OECD-Guideline No. 401

Acute Dermal Toxicity : LD50: >2000 mg/kg(rat)

Method: 440/2008/EEC B. 3, OECD-Guideline No. 402

Acute Inhalation Mist : LC50: 5.82 mg/L (4hr) (rat)

Skin and Eve

Skin corrosion/irritation :

Evaluation : Slightly irritating (P.I.I = 2.0) (rabbit)

Method: OECD-Guideline No.404 Series Eye Damage/Eye Irritation: Evaluation: Non-irritation (rabbit)

Method: 92/69/ EEC B. 5, OECD-Guideline No.405

Evaluation: Skin Sensitizer(mouse)

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Method: OECD-Guideline No. 429 (local lymp node assay)

STOT- single Exposure : No data available. **STOT- repeated Exposure** : No data available.

Routes of Exposure : Skin absorption, breathing, ingestion, eye contact.

12. ECOLOGICAL INFORMATION

Environmental Fate

Biodegradation : Readily Biodegradable.

Value: BOD 82.1%, TOC 84.4%, GC 100.00%

Duration of Exposure: 28 days. Method: OECD-Guideline No. 301C

Bioaccuulation : Log Pow: 1.7

Method: 92/69/EEC C. 19, OECD-Guideline No. 117

Mobility : Very high

Value: Koc: 15(LogKoc=1.2)

Method:2001/59/EECC.19, OECD-Guideline No. 121

Ecotoxicity : Fish: LC50: 6.8 mg/L(Brachydanio rerio)

Duration: 96 hrs

Method: 92/69/EEC C.1, OECD-Guideline No. 203

13. DISPOSAL CONSIDERATIONS

Waste Disposal : Waste must be disposed of according to the applicable state,

federal, and local regulations.

14. TRANSPORTATION INFORMATION

Not regulated under United States DOT Domestic Surface, USA, ICAO/IATA AIR, IMO/IMDG OCEAN,

ADR, or RID

Special precautions: Not listedUN Number: Not applicableClass: Not applicableProper shipping name: Not applicablePacking group: Not applicableMarine pollutant: None noted

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15. REGULATORY INFORMATION

U.S Federal Regulations : Not available.

OSHA : This product is classified as an OSHA

hazardous material.

CERCLA: SARA Hazard Category: Acute Hazard

Section 313 : *Indicates toxic chemical(s) subject to the

reporting requirements of the Section 313 of

Title III and of 40 CFR 372.

International Regulations

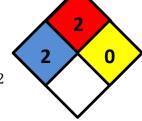
Canadian WHMIS : Not available. **Canadian Environmental Protection Act** : Not available.

EINECS : Not available.

National Fire Protection Association (United

States)

: Health: 2 Flammability: 2 Instability: 0



State Regulations : Not available.

State of California Proposition 65 : This product does not contain proposition 65

listed chemicals that would madate consumer

notification labeling.

16. OTHER INFORMATION

Date of Issue : October 2015

Version : 1.01

Notice to the Reader:

The data in this Safety Data Sheet relates only to the specific material designated herein and does not relate to use in combination with any other material or in any process. This information is based upon technical information believed to be reliable. It is subject to revision as additional knowledge and experience is gained. Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. A bulletin such as this cannot be expected to cover all possible individual situations. As the user has the responsibility to provide a safe workplace, all aspects of an individual operation should be examine to determine if or where precautions-in addition to those described herein- are required. Any health hazard and safety information contained herein should be passed on to your customers or employees. The manufacturer must rely on the user to utilize the information provided to develop guidelines and employee instructional programs for safe use.

The information in this Safety Data Sheet should be provided to all who will use, handle, store, transport, or otherwise be exposed to this product. This information has been prepared to assist

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those working with or handling this product. This information is furnished without any warranty, representation or lincense of any kind. To the best of the manufacturer's knowledge, the information presented by this document is believed to be accurate. The manufacturer does not assume any legal responsibility for the use of the same. Customers are encouraged to conduct their own tests before using any product. Read the label instructions.